

D 2.0 2.0 REF REF С 1 2 0.31 TYP 4.0 REF 2.50 2.00 0.3 0.2 --0.3^{+0.13} 0.3±0.13 -REF 1.60 1.40 **DETAIL A: STITCHING PATTERN DETAIL B: ALTERNATE** (ZIG ZAG PATTERN) STITCHING PATTERN (20 HORIZONTAL ROWS) DESIGN **DART AEROSPACE LTD** DB DRAWN AJS HAWKESBURY, ONTARIO, CANADA **APPROVED** DRAWING NO. CHECKED WM REV. D D5256 STITCHING NOTES:

1) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301,
8-10 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH
2) ALL STITCHING TO BE MACHINE STITCHED IN ACCORDANCE WITH ASTM D6193 TYPE 301 AND RAMM MPS 003,
5-7 STITCHES PER INCH, MINIMUM 0.5" BACK STITCH, REINFORCE FROM BACK SIDE USING P20701 BLACK POLYESTER THREAD, SIZE #207 MFG. APPR. DD SHEET 2 OF 3 APPROVED TITLE WM **SCALE** TIE DOWN STRAPS DE APPR. NTS COPYRIGHT © 2015 BY DART AEROSPACE LTD

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